# Borchi® Set 134



## Thickener for paints with heavy pigments

#### Description

**Borchi<sup>®</sup> Set 134** is an anti-settling agent which also acts as a viscosity adjuster. **Borchi<sup>®</sup> Set 134** is suitable for paints containing solvents and effectively inhibits formation of hard sediments, even when heavy pigments are used.

### Characteristic data

Appearance: gel-like consistency

Colour: greenish

Density (20 °C), g/cm<sup>3</sup>: 0.94 – 0.98 DIN 53 217 (pycnometer)

Non-volatile content, %: 55 - 60 ISO 3 251 (2g, 3h, 105 °C)

Flash point, °C: > 61 (typical)

Solvent: white-spirit with < 1 % aromatics

### **Properties**

- · easy to incorporate with conventional high-shear dispersing machines
- thickening and thixotropic effects unaffected by temperature
- wetting of pigments and fillers or metal powders
- reduces paint's tendency to run on vertical surfaces
- higher film strength during application
- · considerably reduces gas formation with zinc-rich paints
- no effect on drying, hardness, gloss and weathering resistance

## Applications

With its anti-settling action, **Borchi® Set 134** is an excellent suspending agent for pigments and fillers. It is also highly effective when used with heavy pigments and metal powders, offering particular advantages in zinc-rich paints for example.

**Borchi**® **Set 134** is an effective thixotropic agent and thickener for paints based on cold-curing epoxy resins, epoxy resin esters, alkyd resins, chlorinated and cyclised rubber, DD systems, vinyl resin polymers and copolymers.

## Use and Dosage

Although **Borchi® Set 134** can be incorporated into paints by all conventional means, addition of the paste to the mill base is recommended. For its incorporation into zinc-rich paints, a high-speed mixer should be used. Empirically determined additions are generally between 1 and 3 %. The optimum dosage depending on the nature and extent of the tendency towards sedimentation should nevertheless be determined beforehand in trials.



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### Guideline formulations

	primer I	primer II
epoxy ester D 4	155	-
Alftalat AM	380	137
white spirit	65	100
xylene	40	80
butanol	20	-
zinc dust	690	-
zinc chromate	-	274
Milicarb	-	41
iron oxide red	-	329
Octa-Soligen® Drier 173	10	27
Borchi <sup>®</sup> Nox 55	10	7
Borchi <sup>®</sup> Set 134	10	5
total	1000	1000

The viscosity of the primers is adjusted using **Borchi® Set 134** to a better consistency for application. Sedimentation of pigments is effectively inhibited.

## Storage

Protect from the effects of weathering and store at temperatures between 5 and 30 °C. Once opened, containers should be resealed immediately after each removal of the product.

## Safety

Please refer to our safety data sheet for information relating to product safety.

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